¹H NMR characterization of intermediates formed by the activation of zirconocenes with methylaluminoxane at high Al/Zr ratios

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Cation-like intermediates formed by the activation of zirconocenes L_2ZrCl_2 [L_2 are cyclopentadienyl (Cp), indenyl (Ind) and fluorenyl (Flu) ligands] with methylaluminoxane (MAO) at high Al/Zr ratios were characterised by ¹H NMR spectroscopy.

The spectroscopic monitoring of cationic intermediates formed upon activation of metallocenes with methylaluminoxane (MAO) is crucial for the elucidation of the mechanisms of olefin polymerization.^{1–5} Recent NMR studies^{6,7} provided important information on the structures of cation-like intermediates formed upon the activation of Cp₂ZrMe₂ with MAO in toluene (Figure 1). The cationic complexes $[Cp_2Zr(\mu-Me)_2AlMe_2]^+$ Me-MAO- 3 and Cp₂ZrMe⁺←Me⁻–Al≡MAO 4 were the major species at high Al/Zr ratios (200–4000). Complexes 3 and 4 were proposed to be the precursors of active centres for polymerization.⁷ In order to extend such studies to more complex and practically attractive zirconocene catalysts, we report here on the ¹H NMR characterization of cation-like intermediates [L₂Zr(µ-Me)₂AlMe₂]+ Me-MAO- 3, where L₂ are various cyclopentadienyl (Cp), indenyl (Ind) and fluorenyl (Flu) ligands. The following catalysts were studied: $(Cp-R)_2ZrCl_2$ (R = Me, 1,2-Me₂, 1,2,3-Me₃, 1,2,4-Me₃, Me₄, Me₅, Bu, Bu^t), rac-ethanediyl(Ind)₂ZrCl₂, rac-Me₂Si(Ind)₂ZrCl₂, rac-Me₂Si(1-Ind-2-Me)₂ZrCl₂, rac-ethane $diyl(1-Ind-4,5,6,7-H_4)_2ZrCl_2$, $(Ind-2-Me)_2ZrCl_2$, $Me_2C(Cp)(Flu)-$ ZrCl₂, Me₂C(Cp-3-Me)(Flu)ZrCl₂, Me₂Si(Flu)₂ZrCl₂. Further notations 3 and 4 will be used irrespective of the nature of L just to show that outer-sphere ion pair of type 3 or inner-sphere ion pair of type 4 is considered.

All operations were carried out in a dry nitrogen atmosphere (99.999%) using standard Schlenk techniques. Solids and [²H₈]toluene were handled and stored in a glovebox. L₂ZrCl₂ samples (Boulder Scientific Comp.) were used as received. Commercial MAO (Witco) was used after the removal of the solvent *in vacuo* at 20 °C. The solid product (polymeric MAO with a total Al content of 40 wt% and Al as residual AlMe₃ of a 5 wt%) was used for the preparation of the samples. NMR tubes with appropriate amounts of L₂ZrCl₂, solid MAO and [²H₈]toluene were closed by septum stoppers inside a glovebox.

¹H NMR spectra were recorded on a Bruker DPX400 instrument and referenced to the residual resonance of the CD₂H group of the toluene solvent, which was taken as 2.09 ppm.

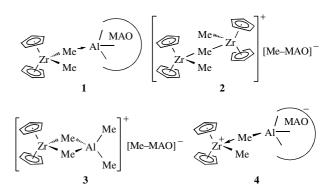


Figure 1 Proposed structures of main intermediates formed in the catalytic system Cp_2ZrMe_2/MAO in toluene.

The analysis of ¹H NMR spectra of the test systems (zirconocene concentrations, 10^{-3} – 10^{-2} mol dm⁻³; Al/Zr ratios 100–500; [2H₈]toluene; 20 °C) shows that for the (Cp-R)₂ZrCl₂/MAO $(R = Me, 1, 2-Me_2, Bu)$ systems at low Al/Zr ratios of about 100, mainly broad signals are observed, which can be attributed to complex 4 by analogy with the Cp₂ZrMe₂/MAO system.⁷ With increasing the Al/Zr ratio, sharp resonances of complex 3 increased, but broad peaks of 4 were present in these systems even at an Al/Zr ratio of 500. For all other catalysts studied, broad resonances of 4 were not detected at all or were observed only at low Al/Zr ratios, whereas only the cation-like complex $[L_2Zr(\mu-Me)_2AlMe_2]^+$ Me-MAO- 3 was observed in the reaction solution at the highest Al/Zr ratios. The ansa-Zirconocene/ MAO systems displayed mainly the signals of 3 even at Al/Zr = 100. Probably, the substituents and bulkiness of ligands disfavoured the anion-cation contacts in complex 4 due to steric or electronic effects. Complexes 3 exhibited sharp ¹H NMR resonances ($\Delta v_{1/2}$ 0.5 Hz); this simplified their detection even in the presence of large excesses of MAO. As an example, the

Table 1 ¹H NMR signals of the complexes $[(Cp-R)_2Zr(μ-Me)_2AlMe_2]^+Me-MAO^-$ and $[(Cp-R)_2Zr(μ-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-$ (R = H, Me, 1,2-Me₂, 1,2,3-Me₃, 1,2,4-Me₃, Me₄, Me₅, Bu, Bu¹).

Species	Ср	Ср–Ме	μ-Me	Al-Me
$[Cp_2Zr(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-(ref. 9)$	5.44 (s, 10)		-0.40 (s, 6)	-0.73 (s, 6)
$[(Cp-Bu)_2Zr(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-(ref. 9)$	5.62 (t, 4), 5.68 (t, 4), J 2.6 Hz		-0.26 (s, 6)	-0.52 (s, 6)
$[(Cp-Bu^t)_2Zr(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-$ (ref. 9)	5.59 (t, 4), 5.99 (t, 4), J 2.6 Hz		-0.18 (s, 6)	-0.47 (s, 6)
$[(Cp-1,2,3-Me_3)Zr(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-$ (ref. 9)	5.33 (s, 4)	1.42 (s, 12), 1.48 (s, 6)	<u>a</u>	-0.70 (s, 6)
$[Cp_2Zr(\mu-Me)_2AlMe_2]+Me-MAO^-$	5.50 (s, 10)		-0.27 (s, 6)	-0.58 (s, 6)
$[(Cp-Bu)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO^-$	5.58 (t, 4), 5.61 (t, 4), J 2.6 Hz		-0.23 (s, 6)	-0.72 (s, 6)
$[(Cp-Bu^t)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO-$	5.54 (t, 4), 6.22 (t, 4), J 2.6 Hz		<u>a</u>	a
$[(Cp-Me)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO-$	$5.38^{b,8}$	<u></u> c	<u>a</u>	a
$[(Cp-1,2-Me_2)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO-$	5.57 (d, 4), 5.45 (t, 2), J 2.9 Hz	1.49 (s, 12)	<u>a</u>	-0.64 (s, 6)
$[(Cp-1,2,3-Me_3)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO-$	5.36 (s, 4)	1.40 (s, 12), 1.53 (s, 6)	-0.51 (s, 6)	-0.62 (s, 6)
$[(Cp-1,2,4-Me_3)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO-$	5.42 (s, 4)	1.42 (s, 12), 1.46 (s, 6)	-0.50 (s, 6)	-0.61 (s, 6)
$[(Cp-Me_4)_2Zr(\mu-Me)_2AlMe_2]+Me-MAO-$	5.54 (s, 2)	1.38 (s, 12), 1.49 (s, 12)	-0.59 (s, 6)	-0.62 (s, 6)
$[(Cp-Me_5)_2Zr(\mu-Me)_2AlMe_2]^+Me-MAO^-$		1.74 (s, 30)	<u>_a</u>	a

^aNot found. ^bBroad singlet (Δν 6 Hz). ^cMasked by the peak of toluene.

 $\textbf{Table 2}^{ \text{l} H \text{ NMR signals of the complexes }} [\textit{rac} - R^{1}(Ind-R)_{2}Zr(\mu-Me)_{2}AlMe_{2}]^{+}Me-MAO^{-} \text{ and }} [\textit{rac} - R^{1}(Ind)_{2}Zr(\mu-Me)_{2}AlMe_{2}]^{+}[B(C_{6}F_{5})_{4}]^{-} (R = H, 2-Me; R^{1} = none, C_{2}H_{4}, SiMe_{2}).$

Species	Ind-C ₅	C_2H_4	$SiMe_2$	μ-Me	Al-Me
$[\mathit{rac}\text{-}ethanediyl(Ind)_2Zr(\mu\text{-}Me)_2AlMe_2]^+[B(C_6F_5)_4]^{-\mathit{a}}$	6.44 (dd, 2), J 3.3 and 0.7 Hz, 6.20 (d, 2), J 3.3 Hz	4.04 (s, 4)		-0.58 (s, 6)	-0.63 (s, 6)
$[\mathit{rac}\text{-}Me_2Si(Ind)_2Zr(\mu\text{-}Me)_2AlMe_2]^+[B(C_6F_5)_4]^{-\mathit{a}}$	6.92 (d, 2), <i>J</i> 3.3 Hz; 5.91 (d, 2), <i>J</i> 3.3 Hz		1.29 (s, 6)	-0.61 (s, 6)	-0.81 (s, 6)
$[\textit{rac}\text{-}ethanediyl(Ind)_2Zr(\mu\text{-}Me)_2AlMe_2]\text{+}Me\text{-}MAO^{-\textit{b}}$	5.61 (dd, 2), <i>J</i> 3.3 and 0.7 Hz; 5.26 (d, 2), <i>J</i> 3.3 Hz	3.22 (s, 4)		-0.75 (s, 6)	-1.22 (s, 6)
$[\mathit{rac}\text{-}Me_2Si(Ind)_2Zr(\mu\text{-}Me)_2AlMe_2]^+Me\text{-}MAO^{-\mathit{b}}$	6.16 (d, 2), <i>J</i> 3.3 Hz; 5.03 (d, 2), <i>J</i> 3.3 Hz		0.85 (s, 6)	-0.65 (s, 6)	-1.35 (s, 6)
$[rac\text{-Me}_2\text{Si}(1\text{-Ind-}2\text{-Me})_2\text{Zr}(\mu\text{-Me})_2\text{AlMe}_2]\text{+Me}\text{-MAO}^{-b,c}$	5.86 (s, 2)		0.9(s, 6)	-0.65 (s, 6)	-1.39 (s, 6)
$[(2\text{-Me-Ind})_2 Zr(\mu\text{-Me})_2 AlMe_2]^+Me\text{-MAO}^{-\textit{b,d}}$	5.80 (s, 4)			-0.53 (s, 6)	-1.1 (s, 6)
$[\textit{rac}\text{-}ethanediyl(1\text{-}Ind\text{-}4,5,6,7\text{-}H_4)_2Zr(\mu\text{-}Me)_2AlMe_2]\text{+}Me\text{-}MAO^{-\textit{b}}$	5.48 (d, 2), <i>J</i> 2.9 Hz; 4.76 (d, 2), <i>J</i> 2.9 Hz	2.84 (m, 2); 2.57 (m, 2)		-0.26 (s, 6)	-0.62 (s, 6)

^aIn CD₂Cl₂ at 20 °C.⁸ ^bIn [2 H₈]toluene at 20 °C. ^c2-Me peak at 1.53 (s, 6). ^d2-Me peak at 1.82 (s, 6).

¹H NMR spectrum of complex **3** observed in the *rac*-ethanediyl-(Ind)₂ZrCl₂/MAO system at an Al/Zr ratio of 300 is presented in Figure 2. A spin–spin coupling constant of 0.7 Hz is resolved for one of the Ind-C₅ protons of **3**. Complexes **3** were stable for weeks at 20 °C in the test samples, while the time typically required for the recording of a spectrum did not exceed 3 h.

The ¹H NMR parameters of cation-like species 3 are collected in Tables 1-3 in comparison with data available for the related complexes $[L_2Zr(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-$ and $[L_2Hf(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-$ detected in $[CPh_3][B(C_6F_5)_4]^$ based systems.^{8,9} The assignment of Al-Me and Zr-Me-Al peaks of 3 in MAO-based systems was made by analogy with $[CPh_3][B(C_6F_5)_4]$ -based systems, since cationic parts of 3 and $[L_2Zr(\mu-Me)_2AlMe_2]+[B(C_6F_5)_4]^-$ are the same. It can be seen that, despite the nonuniformity of their Me–MAO- counterions, the cationic parts of complexes 3 can be adequately characterised by ¹H NMR spectroscopy, as well as the related complexes in reaction systems based on [CPh₃][B(C₆F₅)₄]. The ¹H NMR spectra of 3 are not so sensitive to variations in the nature of their Me-MAO- counter anions as the ¹H NMR spectra of the ion pair 4, since in 3 the perturbing Me-MAO- anion is only in an outer-sphere contact to the coordinatively saturated zirconocene cation. Besides, Me-MAO- anions can rapidly exchange between various species 3; thus, the cationic part of 3 displays one sharp NMR pattern. However, there are several exceptions. For example, complex 3 formed in the catalytic system (Cp-Me)₂ZrCl₂/MAO displays only one broadened Cp resonance instead of an expected doublet of triplets, and its AlMe₂ and Zr-Me-Al peaks are not observed (Table 1). Probably, the widths of the ¹H̄ NMR peaks of 3 are affected by the exchange of their Me-MAO- counterions. For some of zirconocenes in Table 1 corresponding AlMe₂ and Zr-Me-Al peaks (marked by a) are insufficiently sharp to be detected against a background of intense and broad resonances of MAO and AlMe3 in the range 0.7 to -0.7 ppm.

Thus, we found that the cationic part of cation-like complexes 3 dominating at high Al/Zr ratios in the majority of the

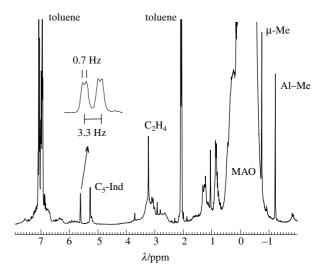


Figure 2 1H NMR spectrum of [ethanediyl(Ind) $_2Zr(\mu\text{-Me})_2AlMe_2]^+$ Me–MAO- in toluene at 20 °C. ([Zr] = 3×10^{-3} mol dm- 3 , Al/Zr = 300).

zirconocene/MAO test systems can be reliably characterised by ¹H NMR spectroscopy. Based one these results, we can expect that, for any zirconocene/MAO system with Me-substituted or bulky ligands, ¹H NMR spectroscopy will be fruitful for the characterization and monitoring of cation-like complexes 3 dominating in these systems at high Al/Zr ratios.

The data obtained for the L_2ZrCl_2/MAO systems correlate with those for the highly active catalytic systems $L_2ZrCl_2/AlMe_3CPh_3^+B(C_6F_5)_4^-$. In the latter, 1H NMR spectroscopy indicates the presence of only the intermediates $[L_2ZrMe(\mu-Me)_2-AlMe_2]^+B(C_6F_5)_4^-$ (refs. 8, 9) containing the same cations as those in intermediates 3 in the MAO-based systems, thus confirming the role of complex 3 as the precursor of the crucial catalyst species.

 $\label{eq:constraints} \textbf{Table 3}^{-1}H \ NMR \ \ signals \ \ of the \ \ complexes \ \ [Me_2C(Cp)(Flu)Hf(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^-, \ \ [Me_2C(Cp-R)(Flu)Zr(\mu-Me)_2AlMe_2]^+Me-MAO^- \ \ and \ \ [Me_2Si(Flu)_2Zr(\mu-Me)_2AlMe_2]^+Me-MAO^- \ \ (R=H, 3-Me).$

Species	Flu	C ₅	CMe ₂	μ-Ме	Al-Me
$[Me_{2}C(Cp)(Flu)Hf(\mu-Me)_{2}AlMe_{2}]^{+}[B(C_{6}F_{5})_{4}]^{-}(ref.\ 8)$	8.22 (d, 2), <i>J</i> 8.58 Hz; 7.96 (d, 2), <i>J</i> 8.91 Hz; 7.75 (t, 2), <i>J</i> 8.58 Hz; 7.34 (t, 2), <i>J</i> 8.91 Hz	6.32 (t, 2), <i>J</i> 2.6 Hz; 5.58 (t, 2), <i>J</i> 2.6 Hz	2.49 (s, 6)	-0.57 (s, 6)	-0.72 (s, 3) -0.63 (s, 3)
$[Me_2C(Cp)(Flu)Zr(\mu\text{-}Me)_2AlMe_2]^+Me\text{-}MAO^-$	7.52 (d, 2), <i>J</i> 8.5 Hz; 7.28 (t, 2), <i>J</i> 8.5 Hz; 7.01 (t, 2), <i>J</i> 8.5 Hz ^a	5.60 (t, 2), <i>J</i> 2.6 Hz; 4.68 (t, 2), <i>J</i> 2.6 Hz	1.89 (s, 6)	-0.76 (s, 6)	-1.51 (s, 6)
$[Me_2C(3\text{-Me-Cp})(Flu)Zr(\mu\text{-Me})_2AlMe_2]\text{+Me-MAO}^{-\mathit{b}}$	7.57 (t, 2), J 8.5 Hz ^a	5.55 (t, 2), <i>J</i> 2.6 Hz; 5.31 (t, 1), <i>J</i> 2.6 Hz	1.86 (s, 6)	-0.71 (s, 6)	-1.73 (s, 3) -1.57 (s, 3)
$[\mathrm{Me_2Si(Flu)_2Zr(\mu\text{-}Me)_2AlMe_2}]$ + $\mathrm{Me\text{-}MAO^{-}}^c$	6.65 (t, 4), J 8 Hz a			-0.72 (s, 6)	-2.46 (s, 6)

^aMasked by the signal of toluene. ^bPeak of 3-Me at 1.92 (s, 6). ^cPeak of Me₂Si at 1.37 (s, 6).

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